

Date: Thursday, 14/08/2008 10:04:27 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TUBE ARM
Job Number	: 41232		
Estimate Number	: 13515		
P.O. Number	:	Part Number	: PB6743001357
This Issue	: 14/08/2008 S.O. No. :	Drawing Number	: B6743001 P.31
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	: B1
Previous Run	: 41012	Material	:
Written By	:	Due Date	: 15/09/2008
Checked & Approved By	: <u>JLD 08.08.14</u>	Qty:	5 Um: Each
Comment	: Est Rev: A 08-06-26 new issue, DD verified by: ec		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T1000W065

6061T6 RD TUBE 1.00 x .065w



Comment: Qty.: 3.6225 f(s)/Unit Total : 21.7350 f(s)
 6061T6 RD TUBE 1.00 x .065w
 batch: M/08961

SAD 08/09/24 (5)

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg
 2- drill holes as per dwg (DO NOT DRILL THRU)
 3- deburr

→ SAD 08/09/24 (5)

08.09.30 5

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/30 (48)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: corner

8/1/30

SD

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/02 1A

Job Completion



MF 08-10-01

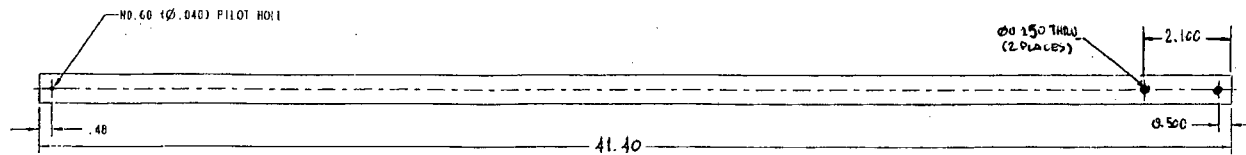
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

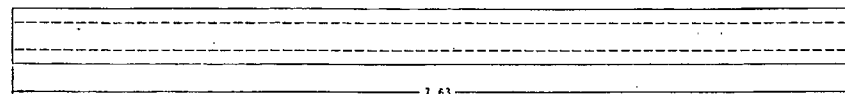
NOTE: Date & initial all entries



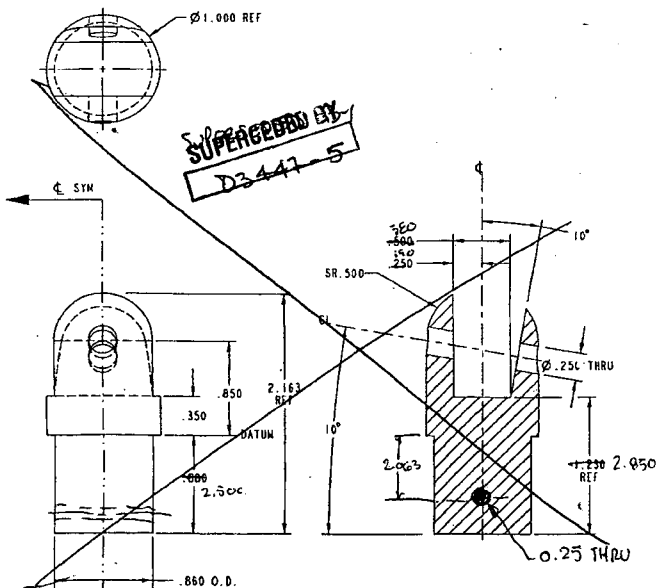
MATL: 1.00 O/D X .065 WALL, 6061-T6
 Wt. 1.700/LB
 SCALE 2.000

① -357 TUBE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐
 (CANADIAN VERSION)

RELEASED
 17 JUL 72

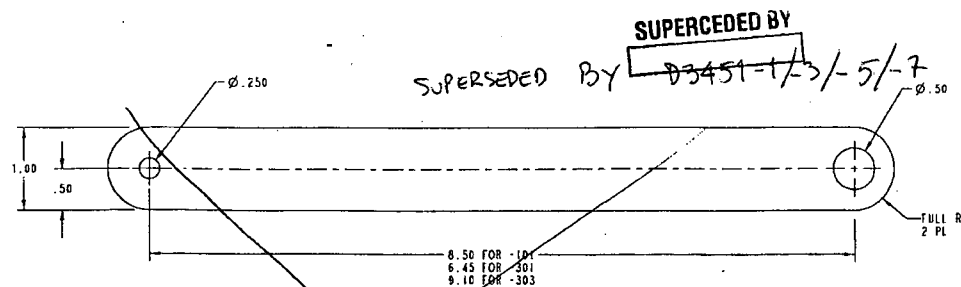


① -103 TUBE HANDLE ☒ ☐
 MATL: .50 O/D X .125 WALL, 6061-T6, 00-A-200/B
 SCALE 2.000



SUPERSEDED BY
 D3447-5

99 CLEVIS ☒ ☐
 MATL: 1.00 RND, 6061-T6, 00-A-200/B
 SCALE 2.000



SUPERSEDED BY
 D3451-1/-5/-7

④ -101 TUBE HANDLE ARM (SHOWN) ☒ ☐
 MATL: .125 THK, 6061-T6, 00-A-200/B
 SCALE 1.500

② -301 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

② -303 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

PREMIER AVIATION, INC.
 2001 Aviation Parkway, Grand Prairie, Texas 75052
 DATE: 1972 REV: 00 Dwg No: 10502
 DISUVR B67-43001 B1
 SCALE: 20:1 SHEET: 31 OF 45

ORIGINAL

NO 4702
 WORK ORDER
 WITHOUT NOTICE
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 ENGINEERING
 RETURN TO
 SHOP COPY
 150 COPY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries